





PALLETING UNIT

Developed to pallet pelagic fish cartons

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- Cartons are gently transferred from freezing racks to standard pallets
- Fully automatic, and available for several freezing rack standards
- Capacity 36-57 tons/hour depending on no.of shelfs in rack and no. of layers on pallet
- Can be adapted to fit most existing factories
- Reduces the manning in factory by 10-12 operators

Together with Optimar batch weight, aut. plastic feeder, aut. lid applicator and automatic stacking unit the packing and round freezing of pelagic fish will be efficiently executed

- Chain conveyor for freezing racks
- 2 pcs accumulator stations
- Carton stacker arrangement
- Pallet magazine/stacker
- Exit conveyor system
- Plastic wrapping machine
- Hydraulic power pack
- PLC system
- Man-machine communication via operator's panel
- Roller conveyor for empty racks
- Roller conveyor for completed pallets

SPECIFICATIONS

Capacity, depending on rack size:	36-57 tons/hour
Carton size:	Max 600x400x120 mm + 10kg 300x400x100
Pallet dim:	US 1000x1200 mm + Europall 800x1200 mm
El. power required:	Approx 35kW
Material:	Stainless steel and Al.
Control system:	PLC
Press air:	7 bar;
Air consumption:	200 NI/min



